

The **XR-100CR** is a new high performance **x-ray detector**, **preamplifier**, and **cooler** system using a therme cooled Si-PIN photodiode as an x-ray detector. Also mounted on the 2-stage cooler are the input FET and a nov circuit. These components are kept at approximately -55 °C, and are monitored by an internal temperature hermetic TO-8 package of the detector has a light tight, vacuum tight thin Beryllium window to enable soft x-ray

The XR-100CR represents a breakthrough in x-ray detector technology by providing "off-the-shelf" performation previously available only from expensive cryogenically cooled systems.

#### Features

- Si-PIN Photodiode
- 2-Stage Thermoelectric Cooler
- Temperature Monitor
- Beryllium Window
- Hermetic Package (TO-8)
- Wide Detection Range
- Easy to Operate

# **Additional Information**

- Selection Guide
- <u>Multilayer Collimator</u>
- $13 \text{ mm}^2 \times 500 \mu \text{m}$  Detector
- $7 \text{ mm}^2 \times 1000 \text{ }\mu\text{m}$  Detector
- Additional Performance Spectra and Detector Properties
- <u>Application Spectra</u>
- Si-PIN vs. CdTe Comparison
- <u>Connection Diagram of XR-100CR, PX2CR, and MCA8000A</u>
- <u>Mechanical Dimensions</u>
- Vacuum Applications

# Applications

- <u>X-Ray Fluorescence</u>
- <u>RoHS/WEEE</u>
- Portable Instruments
- <u>OEM</u>
- Nuclear Medicine
- Teaching and Research
- Art and Archaeology
- Process Control
- Mössbauer Spectrometers
- Space and Astronomy
- Environmental Monitoring
- Nuclear Plant Monitoring
- Toxic Dump Site Monitoring
- PIXE

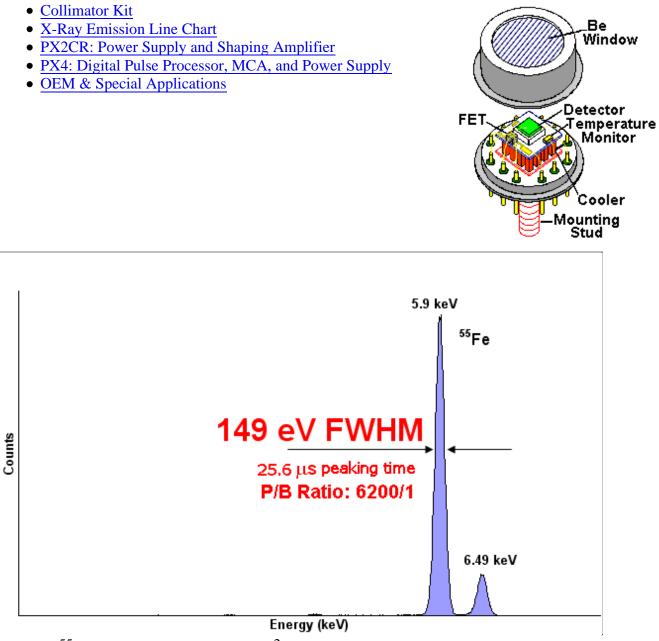


Figure 1.  $^{55}$ Fe Spectrum taken with a 6 mm<sup>2</sup>/500  $\mu$ m detector.

The resolution for the the 5.9 keV peak of <sup>55</sup>Fe is 145 eV FWHM to 260 eV FWHM depending on detector type and shaping time constant. See <u>Selection Guide</u>.

## **Theory of Operation**

X-rays interact with silicon atoms to create an average of one electron/hole pair for every 3.62 eV of energy lost in the silicon. Depending on the energy of the incoming radiation, this loss is dominated by eithe Photoelectric Effect or Compton scattering. The probability or efficiency of the detector to "stop" an x-ray create electron/hole pairs increases with the thickness of the silicon. See efficiency curves.

In order to facilitate the electron/hole collection process, a 100-200 volt bias voltage is applied across the silicon depending on the detector thickness. This voltage is too high for operation at room temperature, as it will cause excessive leakage, and eventually breakdown. Since the detector in the XR-100CR is cooled, t

leakage current is reduced considerably, thus permitting the high bias voltage. This higher voltage decreases the capacitance of the detector, which lowers system noise.

The thermoelectric cooler cools both the silicon detector and the input FET transistor to the charge s preamplifier. Cooling the FET reduces its leakage current and increases the transconductance, both of whi reduce the electronic noise of the system.

Since optical reset is not practical when the detector is a photodiode, the XR-100CR incorporates a nove feedback method for the reset to the charge sensitive preamplifier. The reset transistor, which is typically used in most other systems has been eliminated. Instead, the reset is done through the high voltage connection detector by injecting a precise charge pulse through the detector capacitance to the input FET. This me eliminates the noise contribution of the reset transistor and further improves the energy resolution of the system.

A temperature monitor diode chip is mounted on the cooled substrate to provide a direct reading of the temperature of the internal components, which will vary with room temperature. Below -20 °C, the performance of the XR-100CR will not change with a temperature variation of a few degrees. Hence, closed loop temperature control is not necessary when using the XR-100CR at normal room temperature. For applications or hand held XRF instrumentation a closed loop temperature control is recommended. T Temperature Control is optional in the PX2CR and standard in the PX4.

## **Use of Collimators**

Most of Amptek's detectors contain internal collimators to improve spectral quality. X-rays interacting near the edges of the active volume of the detector may produce small pulses due to partial charge collection. These pulses result in artifacts in the spectrum which, for some applications, obscure the signal of interest. The internal collimator restricts X-rays to the active volume, where clean signals are produced. Depending on the type of detector, collimators can

- improve peak to background (P/B)
- eliminate edge effects
- eliminate false peaks

Click here for more information.

## **Vacuum Operation**

The XR-100CR can be operated in air or in vacuum down to  $10^{-8}$  Torr. There are two ways the XR-100CR can be operated in vacuum: 1) The entire XR-100CR detector and preamplifier box can be placed inside the chamber. In order to avoid overheating and dissipate the 1 Watt of power needed to operate the XR-100CR, good heat conduction to the chamber walls should be provided by using the four mounting holes. An optic Model 9DVF 9-Pin D vacuum feedthrough connector on a Conflat is available to connect the XR-100CR to the PX2CR or PX4 outside the vacuum chamber. 2) The XR-100CR can be located outside the vacuum chamber detect X-Rays inside the chamber through a standard Conflat compression O-ring port. Optional Model EXV9 (9 inch) vacuum detector extender is available for this application. Click here for more information on vacuum applications and options.

## **XR100-CR** Specifications

General		
Detector Type	Si-PIN	
Detector Size	From 5 mm <sup>2</sup> to 25 mm <sup>2</sup> , See <u>Selection Guide</u>	
Silicon Thickness	300 μm, 500 μm, 680 μm. See efficiency curves	
Energy Resolution @ 5.9 keV ( <sup>55</sup> Fe)	145 eV FWHM to 260 eV FWHM depending on detector type and shaping time constant. See Selection Guide	
Background Counts	$<3 \times 10^{-3}$ /s, 2 keV to 150 keV for 7 mm <sup>2</sup> /300 $\mu$ m detector	
Detector Be Window Thickness	1 mil (25 μm),or 0.5 mil (12.5 μm), <u>See transmission curves</u>	
Charge Sensitive Preamplifier	Amptek custom design with reset through the H.V. connection	
Case Size	3.75 x 1.75 x 1.13 in (9.5 x 4.4 x 2.9 cm)	
Weight	4.4 ounces (125 g)	
Total Power	<1 Watt	
Warranty Period	1 Year	
Typical Device Lifetime	5 to 10 years, depending on use	
Storage time	10+ years in dry environment	
Operation conditions	$0^{\circ}$ C to $+40^{\circ}$ C	
Inputs	A	
Preamp Power	±8 to 9 V @ 15 mA with no more than 50 mV peak-to-peak noise	
Detector Power	+100 to 200 V @ 1 $\mu$ A (varies for different detector types) very stabe <0.1% variation	
Cooler Power	Current = 350 mA maximum, voltage = 4 V maximum with <100 mV peak-to-peak noise Note: the XR-100CR includes its own temperature controller	
Outputs		
Preamplifier Sensitivity	1 mV/keV typical (may varry for different detectors)	
Preamplifier Polarity	Negative signal output (1 kohm maximum load)	
Preamplifier Feedback	Reset through the detector capacitance	
Temperature Monitor Sensitivity	PX2CR: 770 mV = -50 °C PX4: direct reading in K through software.	

#### **XR-100CR** Connectors

Preamp Output BNC coaxial connector
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Power and Signal	6-Pin LEMO connector (Part# ERA.1S.306.CLL)	
Interconnect Cable	XR100CR to PX2CR: 6-Pin LEMO (Part# FFA.1S.306.CLAC57) to 9-Pin D (5 ft length) XR100CR to PX4: 6-Pin LEMO (Part# FFA.1S.306.CLAC57) to 6-Pin LEMO (5 ft length)	

#### 6-Pin LEMO Connector Pin Out

Pin 1	Temperature monitor diode
Pin 2	+H.V. Detector Bias, +100 - 200 V maximum
Pin 3	-9 V Preamp power
Pin 4	+9 V Preamp power
Pin 5	Cooler power return
Pin 6	Cooler power 0 to +4 V @ 350 mA
Case	Ground and shield

#### **Options**

- Other Beryllium window thicknesses are available on special order (0.3 mil 7.5 μm).
- <u>Collimator Kit</u> for high flux applications.
- Vacuum Accessories
- OEM Applications



Figure 2. XR100CR Detector Extender Options.

## **Power Supply and Shaping Amplifier Options for the XR-100CR**

Power to the XR-100CR is provided by either the <u>PX4</u> or the <u>PX2CR</u>:

A) The PX4 is DC powered by an AC adaptor and provides both a variable Digital Pulse Shaping Amplifi  $(0.330 \,\mu s \text{ to } 45 \,\mu s \text{ shaping time})$  and the MCA function.

B) The PX2CR is AC powered and also includes a spectroscopy grade Analog Shaping Amplifier with fi shaping time constant (6  $\mu$ s, 12  $\mu$ s or 20  $\mu$ s). The output of the PX2CR must then go to an external MCA such as the MCA8000A.

The XR-100CR/PX2CR or XR-100CR/PX4 systems ensures stable operation in less than one minute from power turn-on.

#### **Option A: High Performance PX4 with Digital Pulse Shaping**

The <u>PX4 Digital Pulse Processor, MCA, and Power Supply</u> for the XR-100CR is DC powered by an AC adaptor. It provides a variable Digital Shaping Amplifier (0.330 µs to 45 µs shaping time), the MCA function, and all necessary power supplies for the XR-100CR.

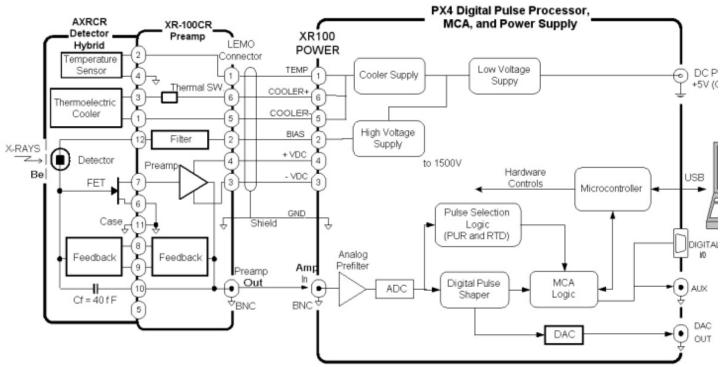


Figure 3. This diagram shows the internal connections between the AXRCR hybrid sensor and the electronics within the case, as well as the external connections to the PX4.

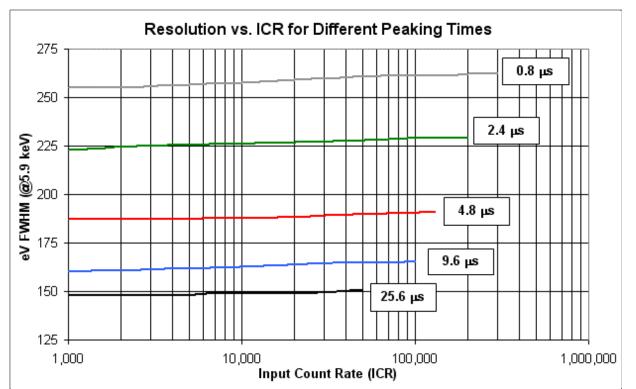


Figure 4. Resolution vs. input count rate (ICR) for various peaking times. Taken with XR100CR and PX4.

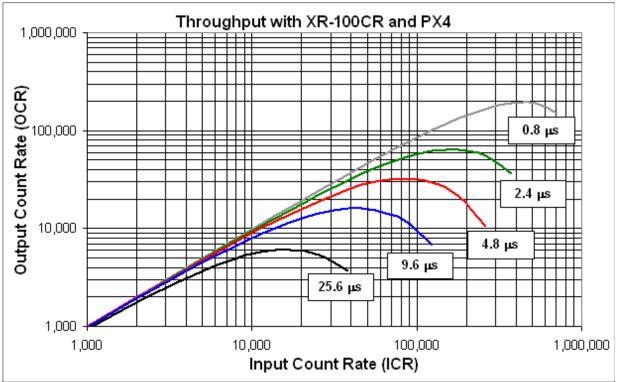


Figure 5. Throughput for various peaking times. Taken with XR100CR and PX4.

#### **Option B: PX2 with Analog Pulse Shaping**

The PX2 Shaping Amplifier and Power Supply

for the XR-100CR is AC powered. It includes a spectroscopy grade shaping amplifier with a fixed shaping time constant (6  $\mu$ s, 12  $\mu$ s or 20  $\mu$ s) and all the necessary power supplies for the XR-100CR. The output of the PX2CR must then go to an external MCA such as the <u>MCA8000A</u>.

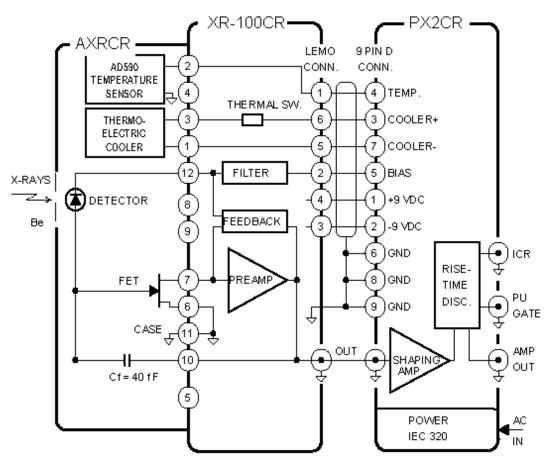


Figure 6. This diagram shows the internal connections between the AXRCR hybrid sensor and the electronics within the case, as well as the external connections to the PX2CR.

## **Efficiency Curves**

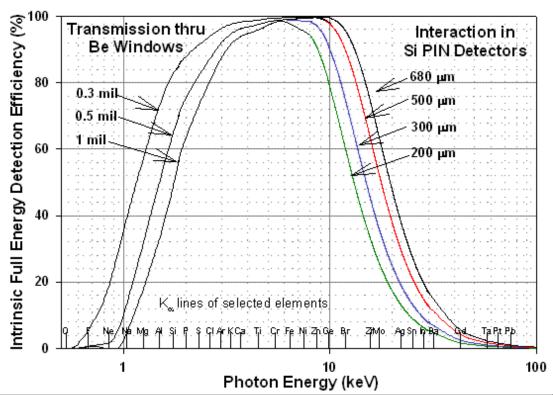


Figure 7 (linear). Shows the intrinsic full energy detection efficiency for the XR-100CR detectors. This efficiency corresponds to the probability that an X-ray will enter the front of the detector and deposit all of its energy inside the detector via the photoelectric effect.

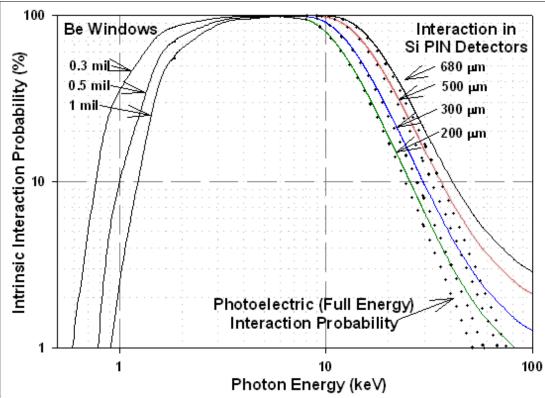


Figure 8 (log). Shows the probability of a photon undergoing any interaction, along with the probability of a photoelectric interaction which results in total energy deposition. As shown, the photoelectric effect is dominant at low energies but at higher energies above about 40 keV the photons undergo Compton scattering, depositing less than the full energy in the detector.

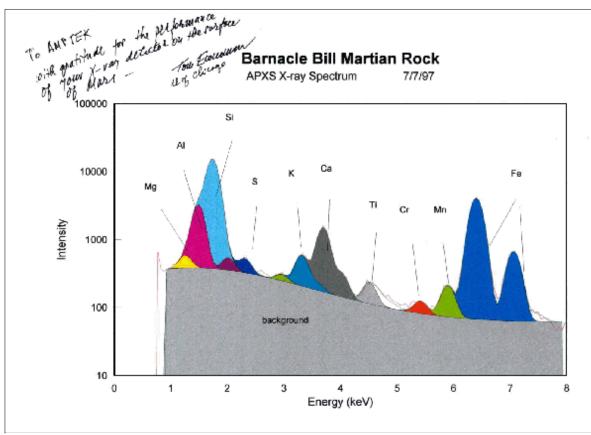
Both figures above combine the effects of transmission through the Beryllium window (including the protective coating), and interaction in the silicon detector. The low energy portion of the curves is dominated by the thickness of the Beryllium window, while the high energy portion is dominated by the thickness of the active depth of the Si detector. Depending on the window chosen, 90% of the incident photons reach the detector at energies ranging from 2 to 3 keV. Depending on the detector chosen, 90% of the photons are detected at energies up to 9 to 12 keV.

#### PDF file of coefficients (29 k).

This file is provided for general information. It should not be used as a basis for critical quantitative analysis.

## **XR-100 Lands on Mars on the Pathfinder Mission!**

For its unique design and reliability, this detector was selected for the Pathfinder Mission to perform rock and soil analysis using x-ray fluorescence techniques.



#### Here is the first rock spectrum from Mars!

Figure 9. Courtesy of the University of Chicago.

## **Complete XRF System**

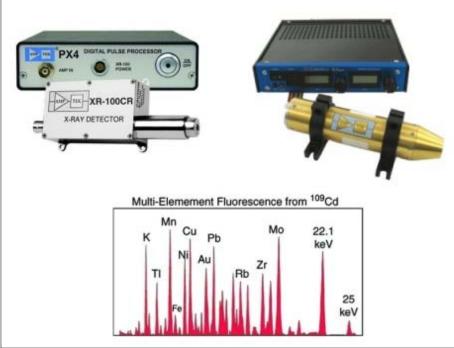


Figure 10. Complete XRF system.

#### **Complete XRF System Includes**

- XR-100CR X-Ray Detector
- PX4 Digital Pulse Processor, MCA, and Power Supply
- Eclipse IV X-Ray Tube and Control Box
- <u>XRF-FP</u> Quantitative Analysis Software

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- Application Spectra
- Si-PIN vs. CdTe
- OEM & Special Applications
- History of XR100 Resolution
- XR-100CR, PX2CR, and MCA8000A Connection Diagram
- Mechanical Dimensions
- Vacuum Applications
- Collimator Kit
- Art and Archaeology
- <u>X-Ray Fluorescence A Description</u>
- X-Ray Emission Line Chart
- <u>PX2CR: Power Supply and Shaping Amplifier</u>
- PX4: Digital Pulse Processor, MCA, and Power Supply
- Glossary

See also the XR-100T-CdTe Cadmium Telluride (CdTe) detector for high efficiency and high resolution Gamma Ray detection.

New! XR-100SDD with Silicon Drift Detector (SDD)

XR-100CR Specifications in PDF (382k)

XR-100CR | Home Page | Products | Price list | Company Profile | Press Release

Revised April 22, 2008